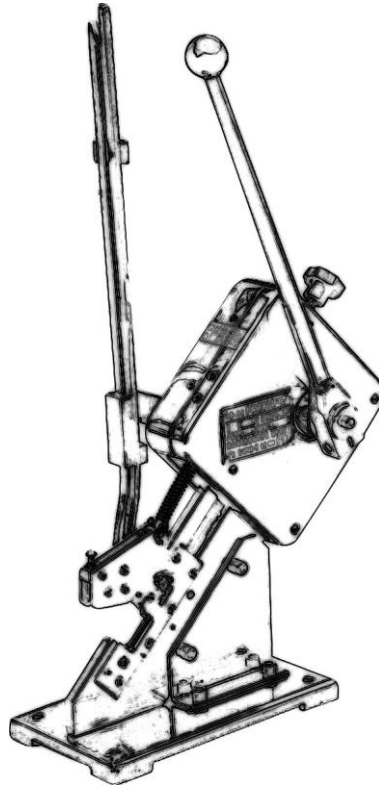


Manual Tying Machine

Instructions



※ General Introduction

Manual tying machine is used to seal the hams, the U-shape clips are stuck on the tow sides of the hams, The machine has a firm structure, its shape is good-looking, it is the national patent product.

It has the features: Low cost, reliable in function, simple ness operation, ect. so it is the ideal choice for moderate making hams factories

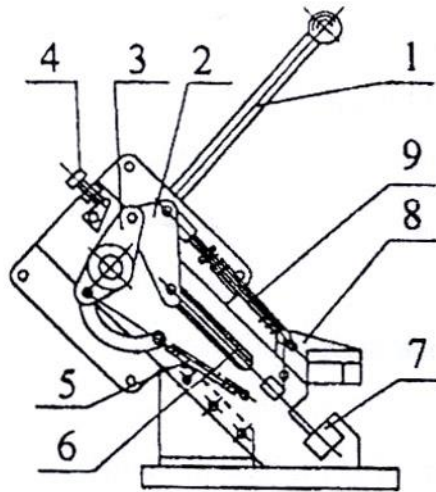


Fig.1

1. Handle
2. Pole
3. Rock arm
4. bolt
5. spring
6. punch
7. mould
8. press plate
9. vice-pole

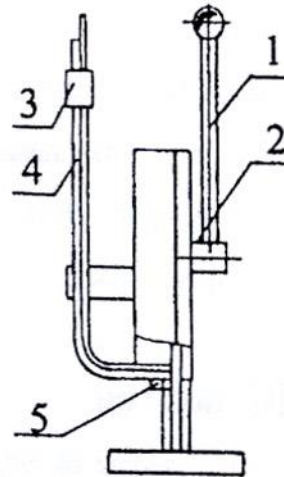


Fig.2

1. Handle
2. adding-oil point
3. hammer
4. U-slideway
5. linking plate

※ Normal Operation

Sketch 1 and 2 is the outline.

When press the handle (1), rocker arm(3) turns and pole(2) oppresses that the vice-pole(9) pushes press plate(8) rotates 45 to tie the casing. Meanwhile punch(6) push down the U-shaped clip, lock the casing and touch mould (7), handle(1) press continuous, the foot of the clip is cross and beat the clip completely.

The bolt(4) limits the end point of punch (6) to ensure that the degree of tightness of clips are identical.

SU-2-70 is the basic of the machine's model and uses 70 U-shaped clips. In addition, SU-2-50 uses 50 U-shaped clips.

※ Notice

The degree of airproof of hams depends on the size and thickness of the casing. Please choose the suitable machine and U-shaped clips to ensure the product quality.

In order to transport, some parts are send to box after removed. Connect U-slideway must aum to the entrance.

Add 30#-40# machine oil to the parts and wipe the superabundance.